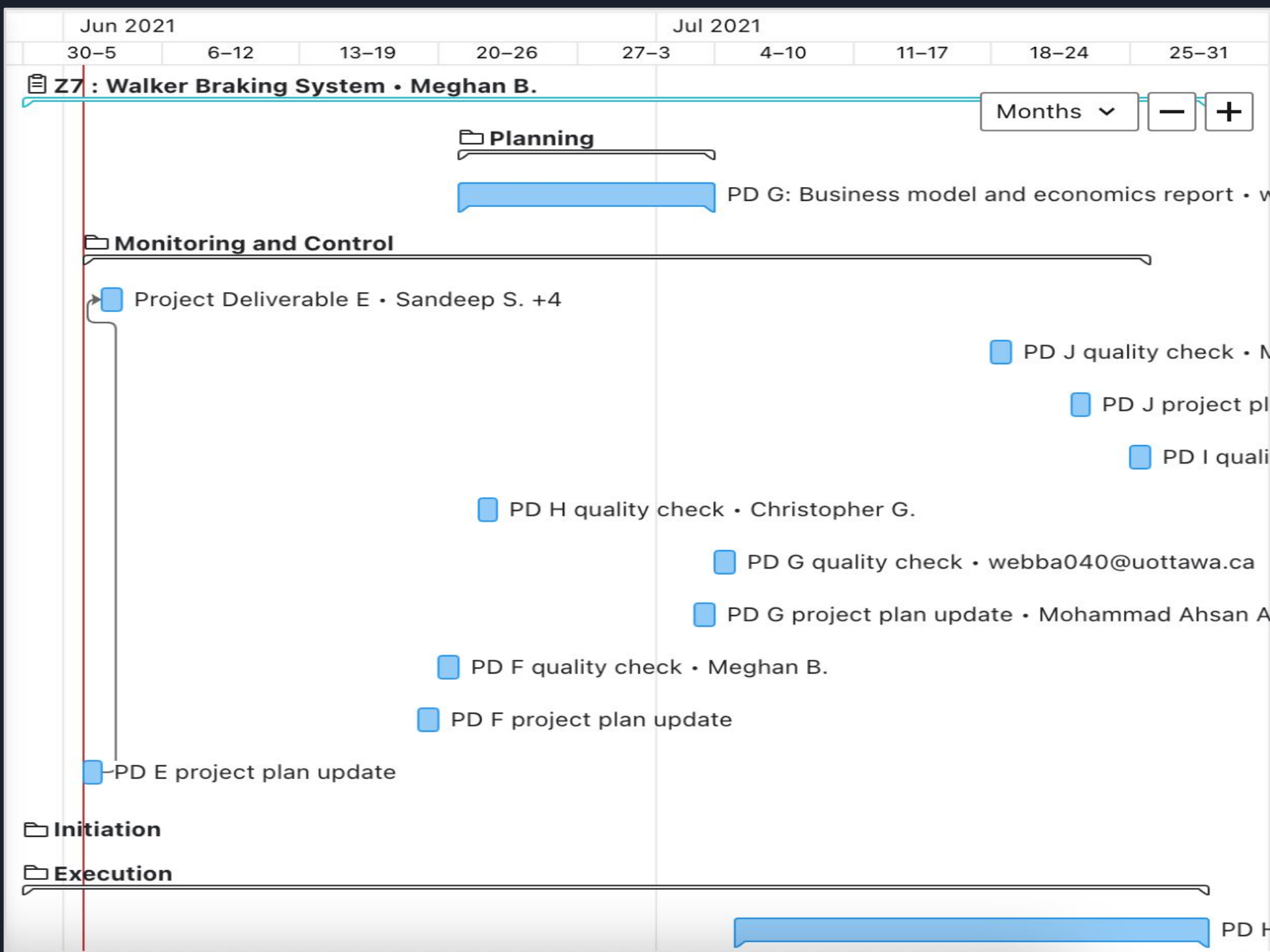


Design of a Walker Brake System

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Project Plan



- 1 - 2 meetings a week to discuss the tasks.
- Chat over Discord
- Wrike Gantt Chart

Prioritized Clients Needs

| ID | | Need | Rating |
|----|------------------|--|--------|
| 1 | The walker brake | has an interactive system that requires limited hand grip strength. | 5 |
| 2 | The walker brake | system that has a low force threshold. | 5 |
| 3 | The walker brake | only has one interactive component needed to be able to stop both sides of the walker. | 5 |
| 4 | The walker brake | comes to a gradual stop. | 5 |
| 5 | The walker brake | is waterproof/weatherproof. | 4 |
| 6 | The walker brake | is foldable. | 3 |
| 7 | The walker brake | is safe for client use. | 5 |
| 8 | The walker brake | is light and portable as possible. | 4 |
| 9 | The walker brake | has to fit in a car. | 3 |
| 10 | The walker brake | retains the structural integrity of the actual walker. | 5 |
| 11 | The walker brake | has a failsafe mechanism. | 5 |
| 12 | The walker brake | has ergonomic features (such as having a braking mechanism close to handle). | 3 |



Problem Statement

The clients require a safe, universal braking system to stop the motion of a walker gradually while using minimal grip strength and a single user interface. The brake system needs to be lightweight, ergonomic and foldable without altering the structural integrity of the walker.

Benchmarking



#1



#2



#3

| Product and Feature | 1. Piper Series Walker by Evolution Walkers | 2. Glider Plus Adjustable Rollator | 3. Rollator Walker by KMINA PRO |
|--|---|------------------------------------|---------------------------------|
| Cost | US\$439.35 | £195 | \$149.99 |
| One handed braking system | Yes | Yes | Yes |
| Lightweight | Yes (12 lbs for smallest size) | Yes (6.5 kg, 14.3 lbs) | Yes |
| Foldable | Yes | Yes | Yes |
| Failsafe mechanism | No | No | No |
| Brakes can be activated with low grip strength | Yes | Yes | Yes |
| Lockable brakes | Yes | Yes | Yes |
| waterproof/ weatherproof | Yes | Yes (Optional Add-On) | Yes |
| gradual stop | Yes | Yes | Yes |

Target Specifications

| Metric ID | Need ID | Metric | Units | Marginal Value | Ideal Value |
|-----------|---------|---------------------------------|----------|----------------|-----------------|
| 1 | 8 | Total weight of the walker | lbs | 13 | <15 |
| 2 | 6,9 | Dimensions of walker (l x w) | in | 22 x 23 | N/A |
| 3 | 4 | Stopping distance | in | - | 12 |
| 4 | 1,2 | Load exerted to brake | Low/High | - | Low |
| 5 | 11, 12 | Size of braking mechanism | in | - | <22 x <23 x <31 |
| 6 | N/A | Cost | \$CAD | - | <100 |
| 7 | 3, 12 | One-hand interaction with brake | Yes/No | Yes | Yes |
| 8 | 5 | Weather resistance / Waterproof | Yes/No | Yes | Yes |
| 9 | 7, 10 | Safe for client use | Yes/No | Yes | Yes |
| 10 | 6,9 | Height of handles | in | 31 | 31.5 |

Concept #1



3D printed ergonomic handle.

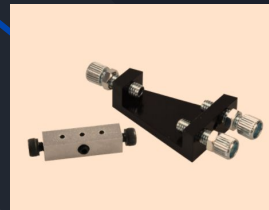
Arduino board located inside a sealed handle.



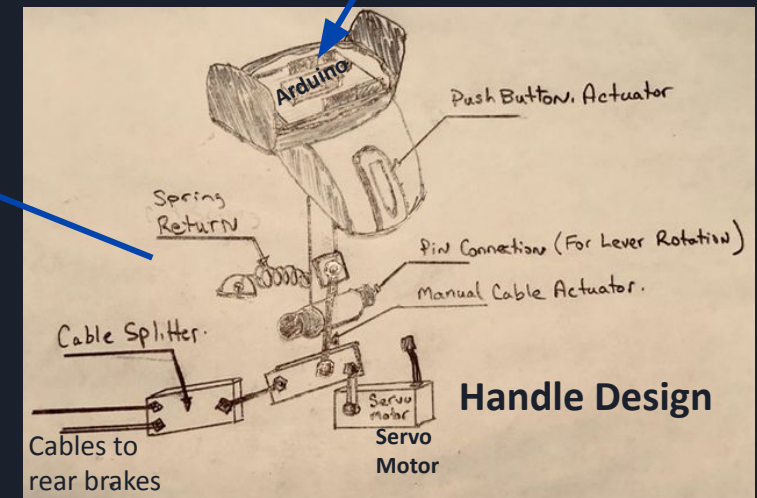
Push Button Micro Limit Switch.



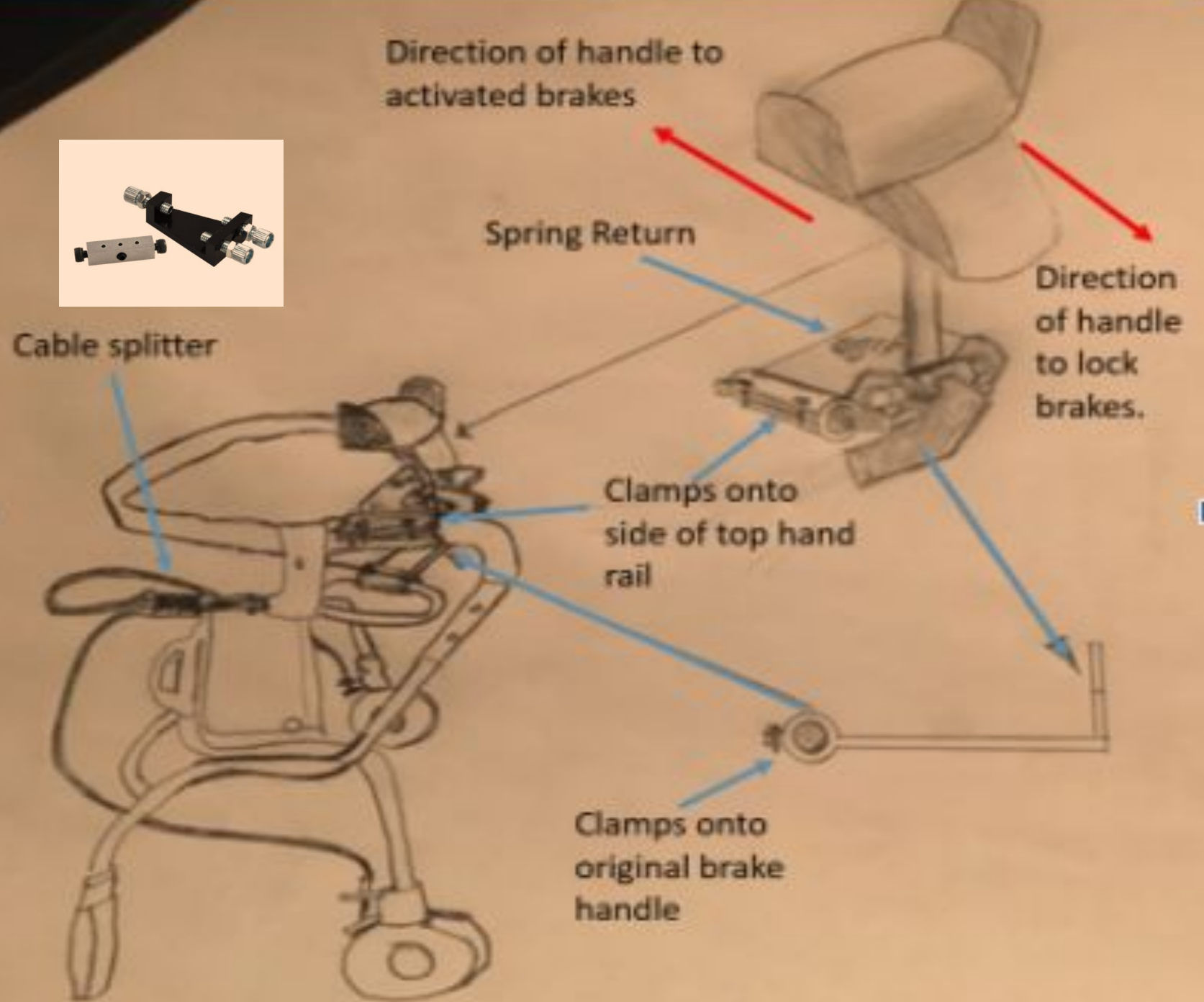
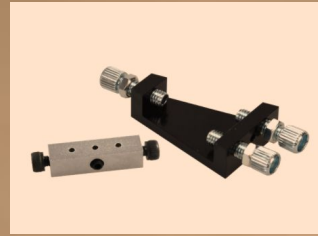
Servo Motor



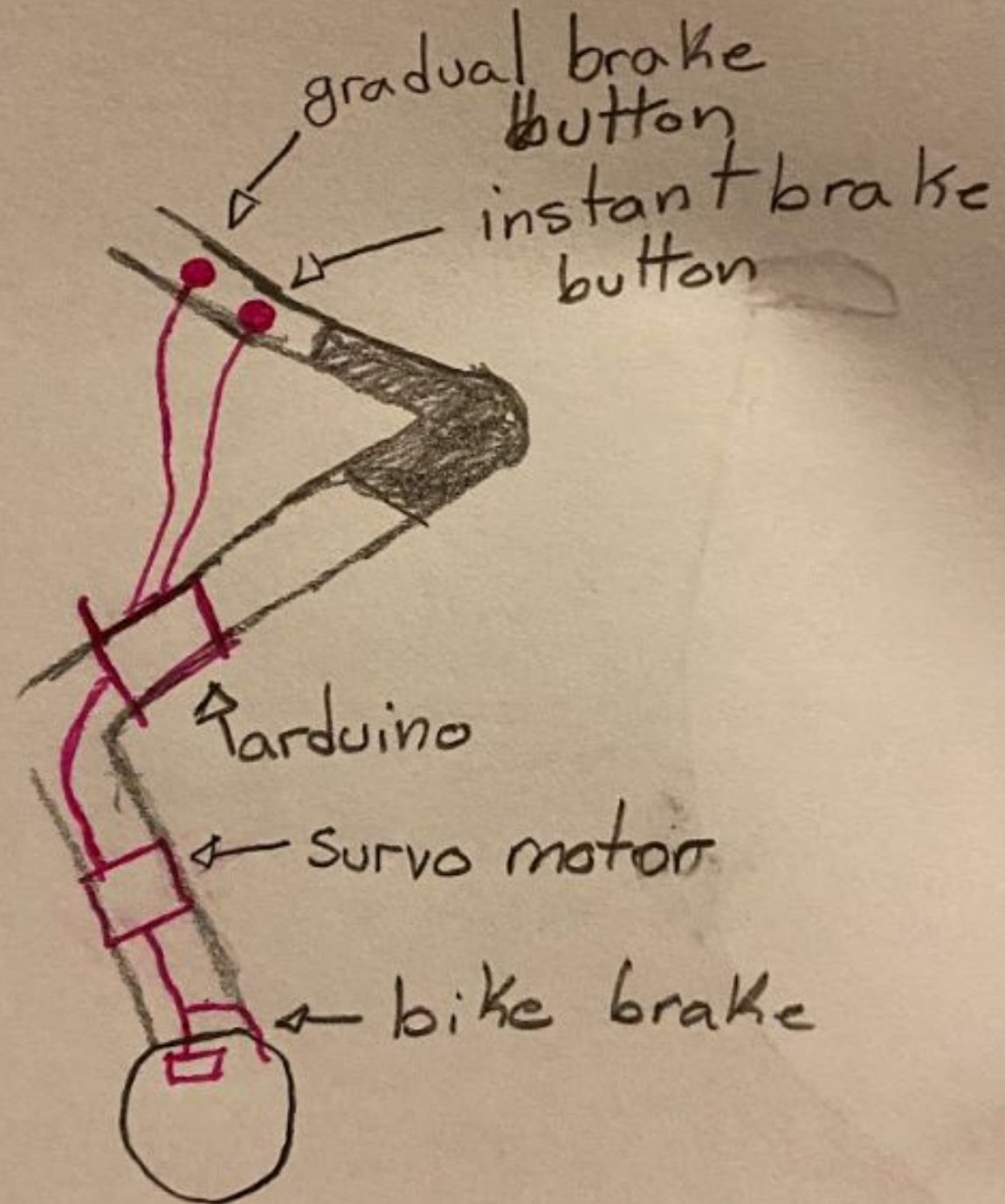
Splitter



Concept #2

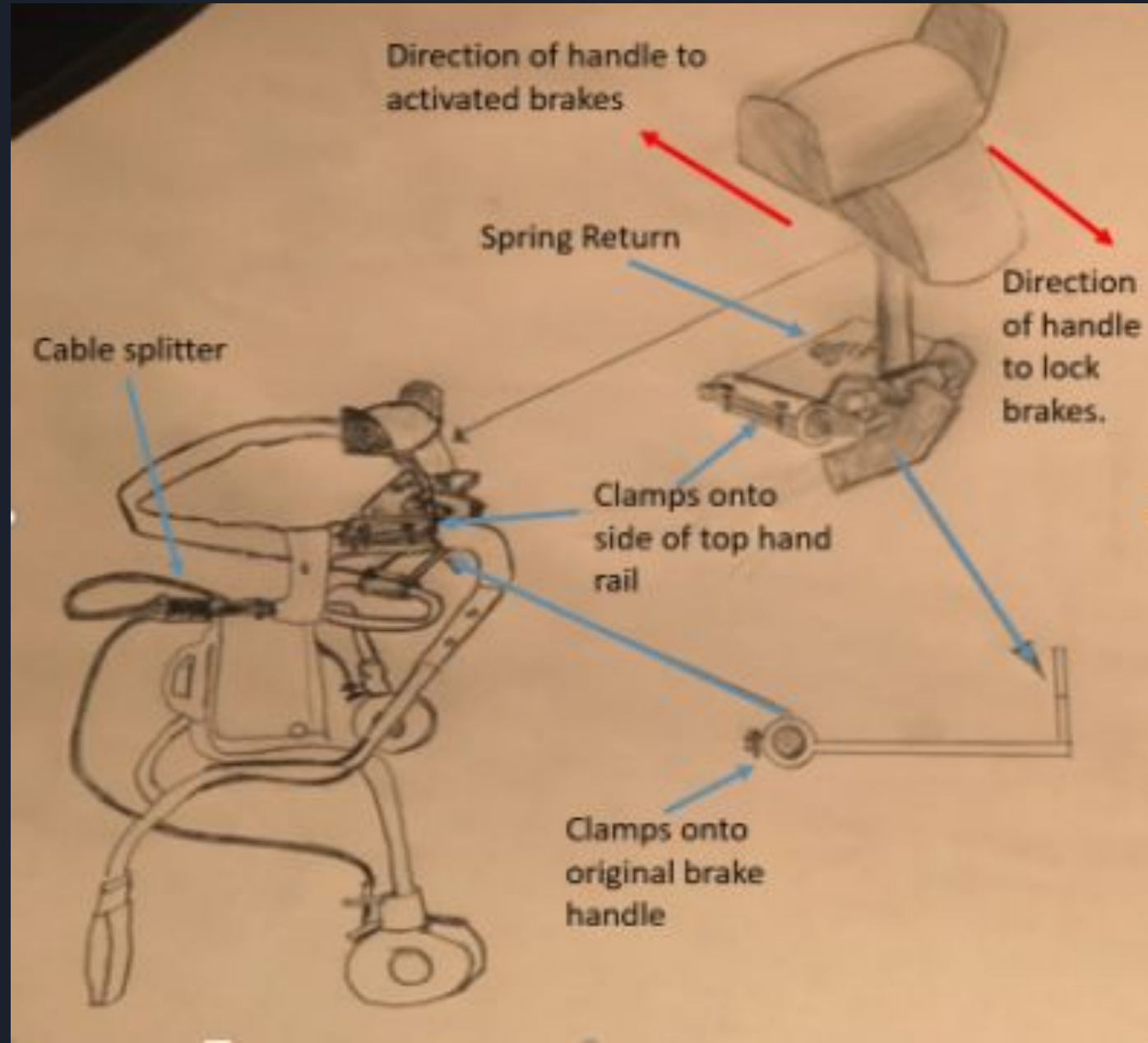


Concept #3



Selection of Concept #2 from Decision Matrix

- One-hand interaction component.
- Requires minimal grip strength.
- Has gradual braking feature.
- Ensures a waterproof system.
- Lightweight and foldable.
- Maximizes safety with lockable brakes.





Client Feedback

- 1) Wants brake handle to be set vertically.
- 2) Would like lockable brakes.
- 3) Desired foldable bars.
- 4) Releasing of brakes must work.
- 5) Keep the design simple.



Feedback-Based Changes

- 1) Orientation of manual push handle was changed from horizontal to vertical.
- 2) Electrical components were tossed aside.
- 3) Universal Design:
 - One-hand interaction component to be placed on either side of walker.

Detailed Design

Detailed Design



Cable Splitter Box
Part 4



Brake Cable Set
Part 1



Push Handle
Part 2



Brake Lever Attachment
Part 8



Original Wheel Brake
Pad System

Bill of Materials



| ID | Part Name | Description | Qty | Units | Unit Cost (\$CAD) | Total Cost (\$CAD) |
|--------------|------------------------|--|-----|-------|-------------------|-------------------------------------|
| 1 | Cables | Metal cables from bike | 1 | ea | \$17.98 | \$17.98 (Link) |
| 2 | Push handle | Brake lever Push handle | 1 | ea | \$18.52 | \$18.52 (Link) |
| 3 | Brake pads | Brake pads located on both wheels | 2 | ea | \$0 | \$0 |
| 4 | Cable splitter | Cable splitter box to connect both brakes to a singular handle | 1 | ea | \$21.72 | \$21.72 (Link) |
| 5 | Screws | Socket head cap screw 10-32 x 0.75 | 3 | ea | \$0 | \$0 |
| 6 | Cable connector | Square 1/2" x 1/2" keystone | 1 | ea | \$0 | \$0 |
| 7 | Walker | Dolomite Legacy 450 Walker | 1 | ea | \$0 | \$0 |
| 8 | Brake lever attachment | Custom made lever attachment to connect existing walker brake handle to the push brake lever handle attachment | 1 | ea | \$0 | \$0 |
| Total | | | 11 | - | \$58.22 | |

Prototype 1 - Purpose and Testing

Purpose:

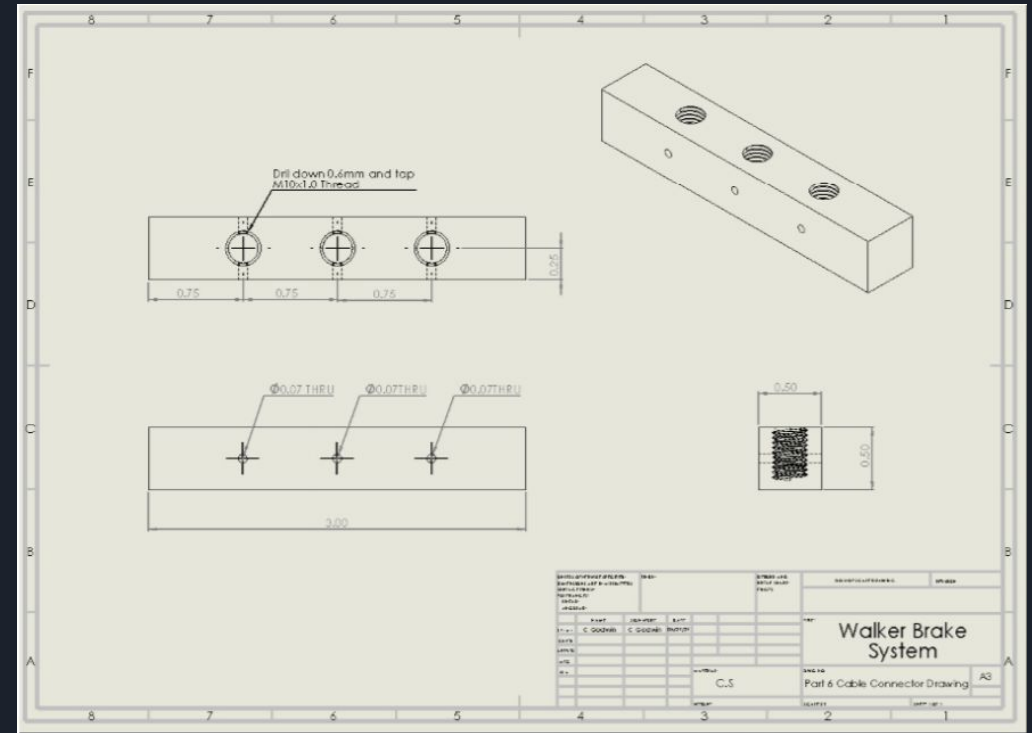
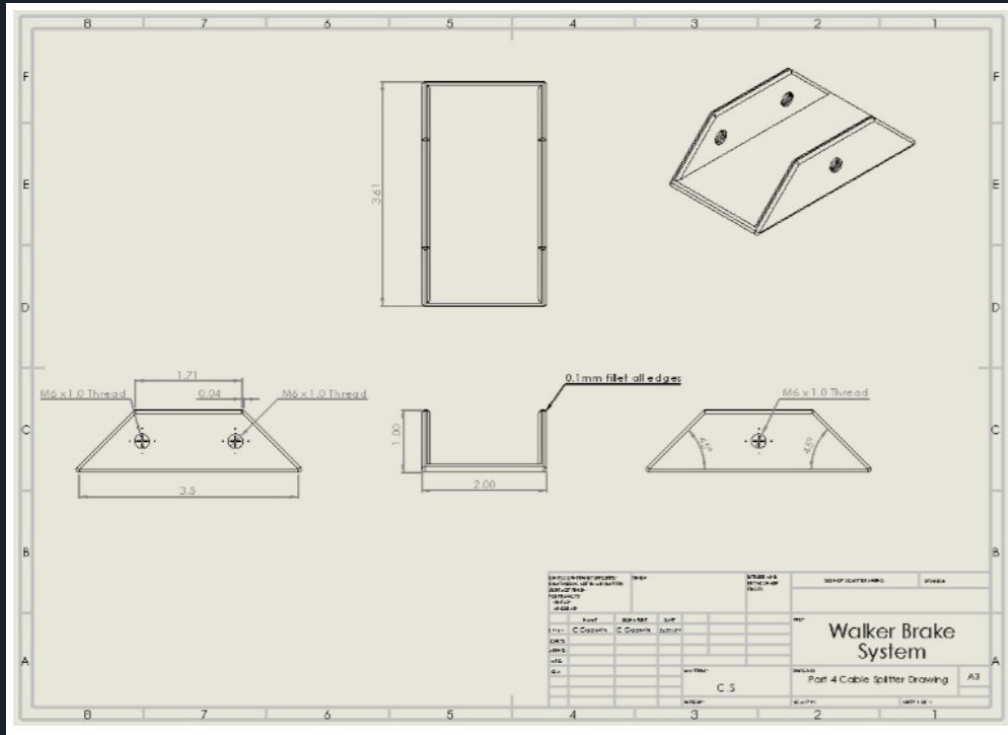
- Test functionality of a critical system (brake splitter).

Testing:

- Test was performed on a bicycle to simulate the brake cable mechanics of the walker.
- Test consisted of activating a single brake lever 20 successive times to ensure system safety.
- Tested against 4 of the established Target Specifications:
 - 1) Force required to brake both wheels
 - 2) Activation of brakes with one hand
 - 3) Safe for client use
 - 4) Cost



Prototype 1 - Brake Splitter Design



Prototype 1 - Brake Splitter Test Results

| Metric ID | Need ID | Metric | Units | Marginal Value | Ideal Value | Actual Value |
|-----------|---------|---------------------------------|----------|----------------|-----------------|--------------|
| 1 | 8 | Total weight of the walker | lbs | 13 | <15 | N/A |
| 2 | 6, 9 | Dimensions of walker (l x w) | in | 22 x 23 | N/A | N/A |
| 3 | 4 | Stopping distance | in | - | 12 | N/A |
| 4 | 1, 2 | Load exerted to brake | Low/High | - | Low | Med |
| 5 | 11, 12 | Size of braking mechanism | in | - | <22 x <23 x <31 | N/A |
| 6 | N/A | Cost | \$CAD | - | <100 | 0 |
| 7 | 3, 12 | One-hand interaction with brake | Yes/No | Yes | Yes | Yes |
| 8 | 5 | Weather resistance / Waterproof | Yes/No | Yes | Yes | N/A |
| 9 | 7, 10 | Safe for client use | Yes/No | Yes | Yes | Yes |
| 10 | 6,9 | Height of handles | in | 31 | 31.5 | N/a |



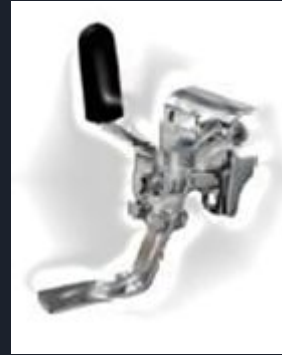
Future Plans

Next steps:

Prototype 2 push handle and brake lever attachment operation.

Criteria for Prototype 2:

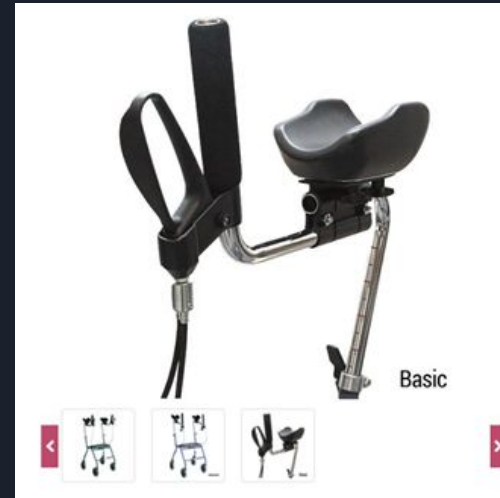
- 1) Simple / easy to fix universal handle design.
- 2) One hand use of handle (Push/Pull operation).
- 3) Minimal force to activate brakes.
- 4) Brake Operation (Gradual and Locking).
- 5) Walker integrity.
- 6) Maintain Portability.



Push Handle



Brake Lever Attachment



Vertical Brake Handle



Horizontal Brake Handle