# GNG 1103 Project Deliverable C: Design Criteria and Target Specifications

Submitted To: Professor David Knox Submitted By:

Rumony Chhom, Haolin Du, Camille Espinola, Kyla Hamilton, Ty Pedersen 02/05/2023

## Objective

The team is required to define a list of prioritized design criteria, perform technical benchmarking, and determine target specifications which can be used in the development of a final solution.

#### Introduction

A detailed vision of a project is crucial in the formation of a better estimation of project costs/ time required to be expended etc., fulfilling user expectation, and ensuring the team's productivity. A method to know how a project will go about and what it must achieve is by defining a set of functional and non-functional requirements. The aforementioned can also aid in formulating targeted specifications that are suited for user needs all the while having knowledge of certain constraints/ unforeseen costs etc. so that the users can be better informed of the project's output and/or have better expectations set out. This results in a more in depth interpreted user needs along with its solution, and a robust action plan with quantifiable milestones.

Need	Importance (3 being of highest importance, 1 being lowest)
Low maintenance	2
Reliable	3
Remote	3
Cost effective	1
Easy to use	2
Accurate data	3
Real time information	2

Safety	1
System that functions with various machines and bottle/can types	3

Table 1. Ranked Design Criteria	lS
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## **Functional Requirements:**

- Count number of units passing through each part of the assembly line (cpm, bpm and kph)
- Ability to report back any inefficient numbers and flag the source of error in the line
- On call data with minimal delay(s)
- Data to be stored
- Easily trainable (min)
- ✤ Will alert of any abnormalities in numbers
- Quick setup(s)
- ♦ Data is viewable within the facility at, a minimum, one location where it is compiled

#### Constraints

- Minimal interference with pre-existing machines(m<sup>3</sup>)
- ✤ Cost(\$)
- ✤ Interface several different types of machines
- Parts are easily sourced and replaceable(original equipment manufacturing parts)

#### Non-functional requirements:

- Product lifespan (years)
- ✤ Reliability
- ✤ Aesthetics

#### Reflection

A second client meeting is deemed required by the team to have a better estimate of target specifications due to missing values such as efficiency, or any other pre-existing infrastructures etc. Initially, there is a lack of clarification for the objective of the efficiency project based off of the slides - it is unclear whether the team is supposed to find ways to improve the efficiency of the entire production line. Because the objective seems to have a wide scope, the team did not know where to begin. The client meeting has proven to be beneficial as the clients themselves have helped outline the project's objective in a way that a couple sentences in a slide show fail to do so. The client has helped us develop some initial ideas of how to tackle our issue, they also provided us with more of a perspective into the production line that we will be working with. The newly outlined issue of finding a way to monitor the efficiency of the line and then the question period are greatly beneficial to our group in assessing needs and eventually marking target specifications. We are all looking forward to the next couple weeks of development and further conversation with the client now that we understand the magnitude of the problem. This will help us narrow down our focus and start to come up with more concrete ideas for what our next steps will be.

#### **Summary of Benchmarks**

## 1. IoT Solution Bottling Line Capper Head Calibration and Monitoring System

The use of a "Dummy Bottle" to calibrate the systems and improve efficiency.

- Mechanics are able to calibrate the capper heads accordingly using the dummy bottle
- Displays the data in real time on a GUI (graphical user interface), mechanics can make adjustments accordingly
- Uploads all data to cloud
- ✤ 9 different force and position sensors and WIFI interface
- Measuring the forces give insights to calibrating the production line and which then allows analysis of the quality of the capping operation to occur
- System starts the data acquisition automatically
- ♦ Application communicates with bottle and collects data in real time
- Production manager can alter the pre-configured thresholds if necessary
- 2. Domestic Beverage Plant Filling Line Monitoring System

Increasing efficiency using a production control system performing monitoring and operation of filling lines in a beverage production plant.

- Flexible so that the customer can make their own adjustments to the system when improvements are required
- Remote monitoring features, can perform monitoring and operation from a building remote from the site, when equipment abnormalities occur, they can be quickly fixed
- Real-time alarm is displayed on monitoring screen when there are malfunctions in the equipment or system, supporting early discovery of abnormalities
- A trend display to to manage operational status and fault signals
- Trend display can show real time data as well as historical data
- 3. <u>Utilizing IoT Solutions to Monitor Beverage Bottling Assets on the Production Line</u>
  - Smart mesh IP (data relay system)
  - Using Wzzard nodes( takes sensor data and turns sends it to the gateway)
  - C1D2 (safety system)
  - IP 67 (waterproof)
  - Scada and IIot solutions (real time updates)
  - ♦ Uses lasers and photographic sensors on the line
  - Funnels data through Advance tech SmartSwarm 342 gateway (live data updates to devices using wifi or ethernet)
  - Nodes connected to 24v digital I/O ports
  - Funnels data through

# 4. <u>Keg Line Monitoring System</u>

Increase efficiency of the keg line by monitoring various data of the whole production line.

- Monitor energy efficiency
- Detect pulse of filling line
- Measure filling volume and faults
- Measure status inside the keg like temperature and steam
- Display real-time data on a screen
- ✤ Data be transferred to PC through Bluetooth
- ✤ Easy to access through PC software application
- 5. <u>Real-time Monitoring of Can and Bottle Filling</u>

Using RFID system with an antenna produces an electromagnetic field and with tags on each can or bottle to be scanned by the scanner to monitor the motion and location of cans.

- Monitor the real-time motion of each can or bottle in the line
- Monitor the location and distance between each cans
- ♦ Make alerts when a can or bottle is missing or the distance is abnormal
- Check the shape of the cans or bottles to detect damages
- Enable tracing can or bottles moving in high speed
- ✤ Able to measure the filling level of cans or bottles to detect faults during filling

#### Wrike Summary

Below is an updated Wrike task board that includes changes made in estimated task duration, completed tasks/ responsibilities, additional dependencies, and tasks assignees etc. The availability of each group member alongside their personal important events is also shown in the project's calendar. For a detailed overview, see the additional attached reference link to an excel file.

Project Deliverables - GNG1103C (Winter 2	2023) Engine Rubric Assessment - GNG1103C (Win	ter 2023) Engine	GNG 1103 Projec	t Deliverable C: Design Criteria and Ta TA/ Project Coordinat	or Meeting - Wrike
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🖿 Project archive 📱	CE Update Wrike Task Board	G	Completed		
	TODAY (1)				Date
	CE Camille's CHM 2330 Lab Report	5 Feb (2d) 📮	In Progress	ask for more clarification to produce targeted specifications	9 Feb (1d)
	TOMORROW (1)			specifications	Item type
	🙁 Deliverable D: Conceptual Design	12 Feb (7d)	New		Task
	THIS WEEK (9)			3 subitems	Location
	RC Rumony's Calc. Midterm	8 Feb (1d) 📮	New	Revise Zoom Meeting 1 Transcr     New	GNG 1103 Delivera
	Ty's Calc. Midterm	8 Feb (1d)	New	HD Narrow Down Useful Benchmar New	Importance Normal
	RC Rumony's Lin. Algebra Midterm	9 Feb (1d)	New	C de Add updated Targeted Specific New	Author
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	TP Ty's Lin. Algebra Midterm	9 Feb (1d) 🏾	New	Files	Created date 06/02/2023
	CE Camille's ELA 2102 Evaluation	10 Feb (1d)	New	0 Add files	
	CE Camille's HIS 2102 Midterm	10 Feb (1d)	New	CE Add a comment	> Hidden fields
	RC Rumony's Physics Midterm	10 Feb (1d)	New	1 @ ③ Aa Send	
	Ty's Physics Midterm	10 Feb (1d)	New		

Figure 1. Future Tasks Overview

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Technical Benchmarking     C       Update Wrike Task Board     C		Successors + Deliverable D: Conceptu Finish to Y 6-12 Feb (7d)	Kyla Hamilton Created date 26/01/2023
TODAY (1) CE Camille's CHM 2330 Lab Report 5 Feb (2d)	In Progress	+ Successor  CE Add a comment  @ @ @ Aa Send	> Hidden fields
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							Camille's CHM 2330
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	Deliverable C: Design Deliverable D: Conceptual Design						
	Camille's CHM 2330			Rumony's Calc. Midterm	Rumony's Lin. Algebra	Rumony's Physics Mid	
				Ty's Calc. Midterm	Ty's Lin. Algebra Midt	Ty's Physics Midterm	
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	Deliverable D: Conce	Conce Deliverable E: Project Schedule and Cost					
				Camille's MAT 2384 M		Haolin's 2 Midterms	
	19	20	21	22	23	24	25

Figure 3. Project Calendar

#### Conclusion

Each identified user needs are facilitated with a design criterion that can be used in comparison with other proposed solutions to satisfy specific user needs - a ranked design criteria outlines the aforementioned key design parameters. It serves as an aid to define a set of functional and non-functional requirements that subsequently reveals project constraints so that the team will be better equipped to satisfy user demands. Lastly, Wrike is utilized to organize project tasks and/or important events that can help the team formulate measurable goals and take notes of relevant ideas/ solutions.

#### Resources

- 1. Domestic Beverage Plant Filling Line Monitoring System
- 2. <u>Domestic Beverage Plant Filling Line Monitoring System</u>
- 3. <u>Utilizing IoT Solutions to Monitor Beverage Bottling Assets on the Production Line</u>
- 4. <u>Keg Line Monitoring System</u>
- 5. <u>Real-time Monitoring of Can and Bottle Filling</u>